How to install Bowtop fencing.

Tools.

String line Power drill Pop rivet gun

Spade/Shoveholer Marker pegs 5mm and 12mm drill bits

Tape Spirit level Hammer

Power Saw or similar

Method.

1. Clear and level the site as required.

- 2. Establish ends, corners, gate, and changes of direction, and mark with string line and pegs.
- 3. Where possible dig holes and install fence away from gates.
- 4. Dig holes with vertical sides, making the hole as small as practical to allow for filling with concrete.

 1mH = 500 deep nominal.
 - 1.2mH = 600 deep nominal.
 - 1.5mH = 600 deep nominal.
 - 1.8mH = 700 deep nominal.
- 5. Ensure that posts are: in line, plumb, and level before concreting in position.
- 6. Install connectors into the first post (see detail 1) and pull the panel onto the connectors and support.
- 7. Install the next post complete with connectors and pull into the panel free end to make the first bay.
- 8. Strap up the bay (with lorry strap or similar) while the concrete goes off and then repeat the process.
- 9. At ends and corners, rivet each connector to secure the post to the panel.
- 10. If swivel corners or stepping are required, redrill the posts to suit (dia 12) and plug original holes (see detail 2).
- 11. If panels need to be cut back in width to suit, cut back square as the connectors are shaped to the posts.

TITLE

12. Place Domed cap over post and gently tap into position.

Drawn	Chris J	Checked	CJ			
Date	02/12/10	Size A3	Scale N.T.	S S	02/12/10	ORIGINAL ISSUE
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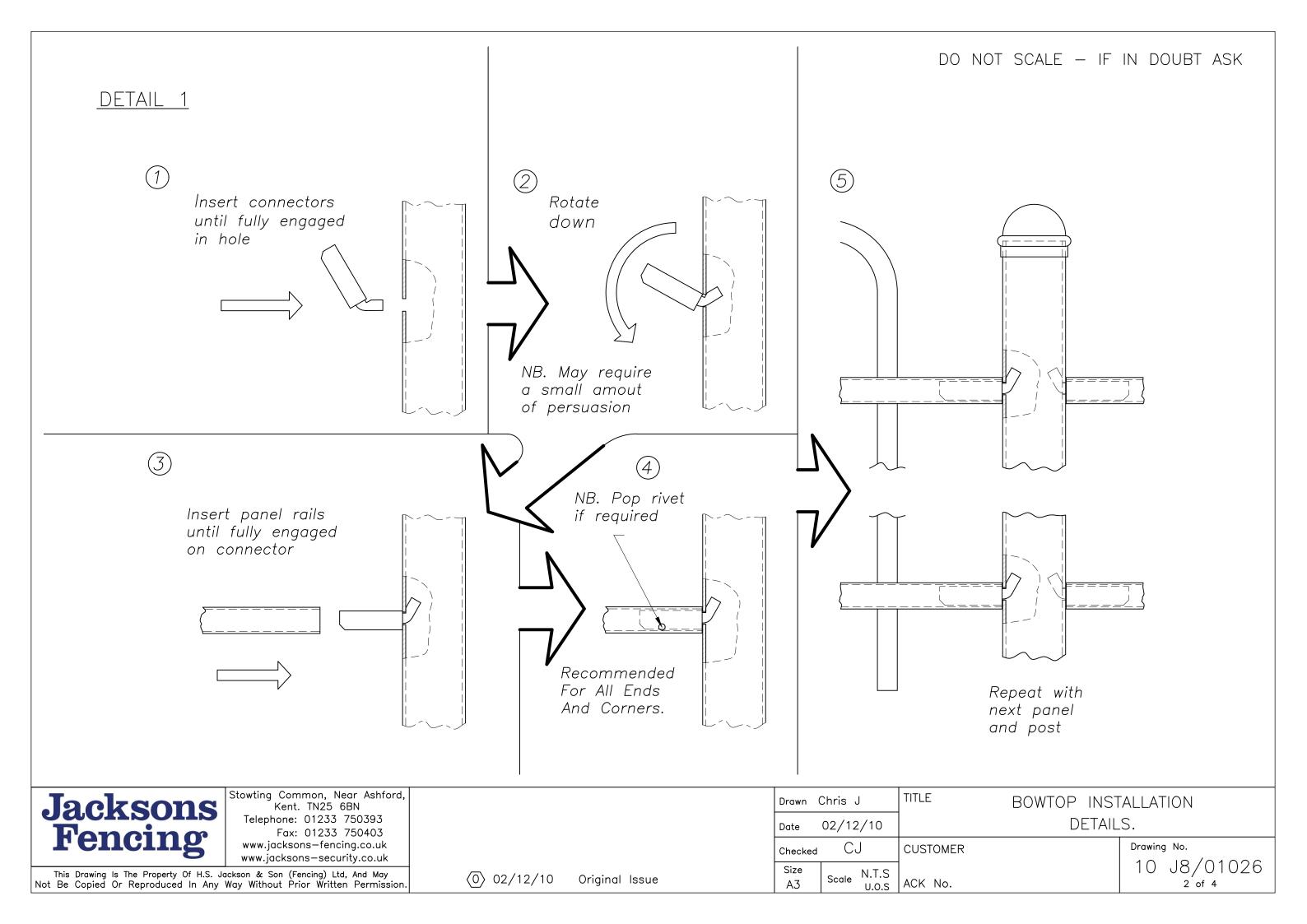
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BOWTOP INSTALLATION DETAILS.

CUSTOMER Drawing No.

10 J8/01026 ACK No. 1 of 4



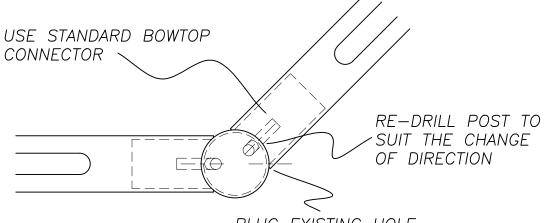
HOW NOT! TO DO A CHANGE OF DIRECTION LESS THAN 90°

THE POST

DO NOT USE THE EXISTING CONNECTOR HOLES AND USE THE SWIVEL CONNECTOR AS IT WILL BE SEEN OUTSIDE OF THE RAIL. MAKE SURE THAT ON ALL

OF DIRECTION POSTS THAT ALL CONNECTORS & RAILS GET POP RIVETED INCLUDING 90° CORNERS SWIVEL CONNECTORS.

HOW TO DO A CHANGE OF DIRECTION LESS THAN 90°



PLUG EXISTING HOLE WITH BLACK PLASTIC PLUGS IF RAIL DOESN'T COVER IT

CUT BACK ONE RAIL SO THEY SIT TIGHT AGAINST

HOW TO DO A CHANGE OF DIRECTION LESS THAN 90° ON GATE POSTS USE STANDARD BOWTOP SWIVEL CONNECTOR CUT SCALLOP OFF TO SQUARE END RAIL

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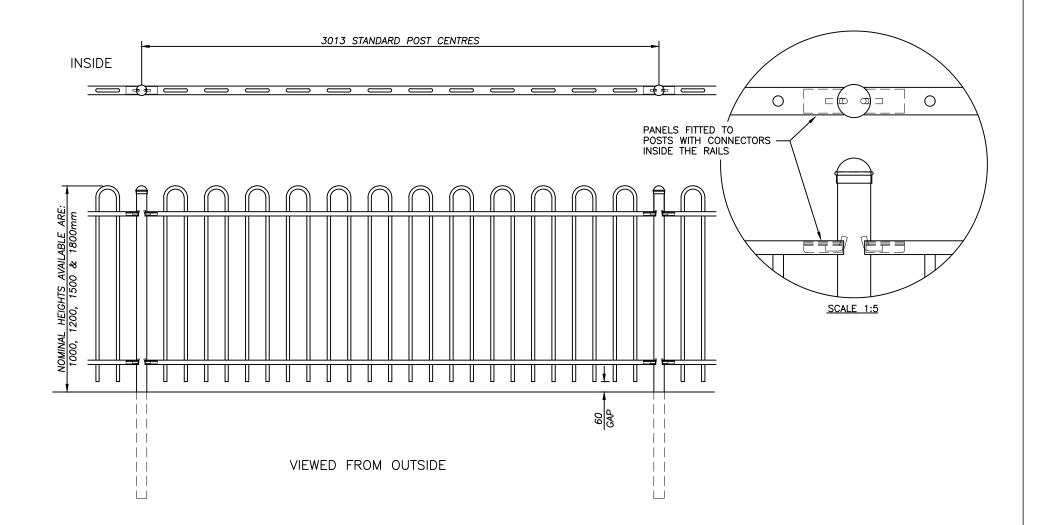
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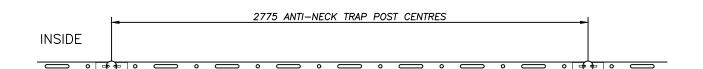
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CORNERS, END & CHANGES

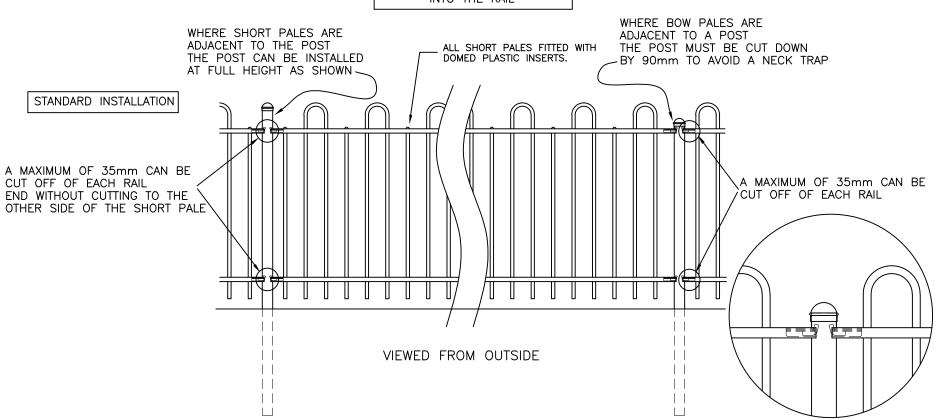




SPECIAL ANTI-NECK TRAP DETAIL



NOTE: IF MORE THAN 35mm IS CUT OFF OF THE RAIL END THE INTERNAL CONNECTOR MAY NOT SLIDE FULLY BACK INTO THE RAIL



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